

PERFORMANCE ENGINE AND MACHINE, LLC.

3010 PARMENTER ST, MIDDLETON, WI 53562 (608) 836-8130

BLOCK

Thermal Clean	\$80.00
Hot Tank/Jet Wash	\$60.00
Magnaflux Block	\$30.00
Resurface, Parallel & Square	\$150.00
Align-hone Main Bearing Bores	\$150.00
Bore per Cylinder	\$12.00
Hone per Cylinder	\$12.00
Hone w/ Deck Plates per Cylinder	\$18.00
Sleeve per Cylinder Plus Sleeve	\$100.00
Pressure Test	\$60.00

CRANKSHAFT SERVICE

Grind Crank	\$150.00
Magnaflux Crank	\$20.00
Polish Crank	\$40.00
Chamfer Oil Holes	\$32.00
Cross Drill Main Journals	\$80.00

ROD AND PISTON WORK

R & R Pistons on Rods Each	\$4.00
Check Size of Big End Each	\$3.00
Recondition Big Ends Each	\$13.00
R & R Pin Bushings Each	\$6.00
Pin Fit Small End Each	\$6.00
Pin Fit Pistons Each	\$4.00
Clean Pistons for Re-use Each	\$4.00
Chamfer Piston Edges Each	\$3.00
Machine/Flycut Valve Reliefs Each	\$10.00

FLYWEEL GRINDING

Passenger Car Flat	\$30.00
Passenger Car Stepped	\$35.00
H.D. Truck Flat	\$50.00
H.D. Truck Stepped	\$60.00
Any with Pins Add	\$10.00

CYLINDER HEAD SERVICES

Clean and Degrease Each	\$20.00
Check for Cracks Each	\$20.00
Resurface Cast per Cylinder	\$8.00
Resurface Aluminum per Cylinder	\$10.00
Valve Job V8	\$200.00
Valve Job V6	\$175.00
Valve Job 4 Cylinder	\$150.00
Multi Valve per Valve	\$15.00
R&R Valves/Cam	Hourly
Pressure Test	\$40.00

VALVE GUIDE AND SEAT REPAIR

R & R Replaceable Guides each	\$8.00
Install Solid Bronze Guides Each	\$10.00
Size Valve Guides Each	\$3.00
Cut Guide for Positive Seal Each	\$3.00
Cut Spring Pocket Each	\$3.00
Install Valve Seats Each	\$14.00

ENGINE BALANCING

V8 Assembly	\$200.00
6 Cylinder Assembly	\$175.00
4 Cylinder Assembly	\$150.00
Flywheel/Pressure Plate	\$35.00

ASSEMBLY

Clean Block for Assembly	\$30.00
Install Cam Bearings	\$30.00
Assemble Short Block	\$300.00
Assemble Long Block	\$425.00
Disassemble and Inspect Motor	\$90.00

3% SHOP SUPPLIES FEE MAY APPLY

RACE & SPECIAL MACHINING EXTRA

H.D. TRUCK & TRACTOR EXTRA

SHOP RATE \$85.00 PER HOUR

Pricing effective 9/15/05